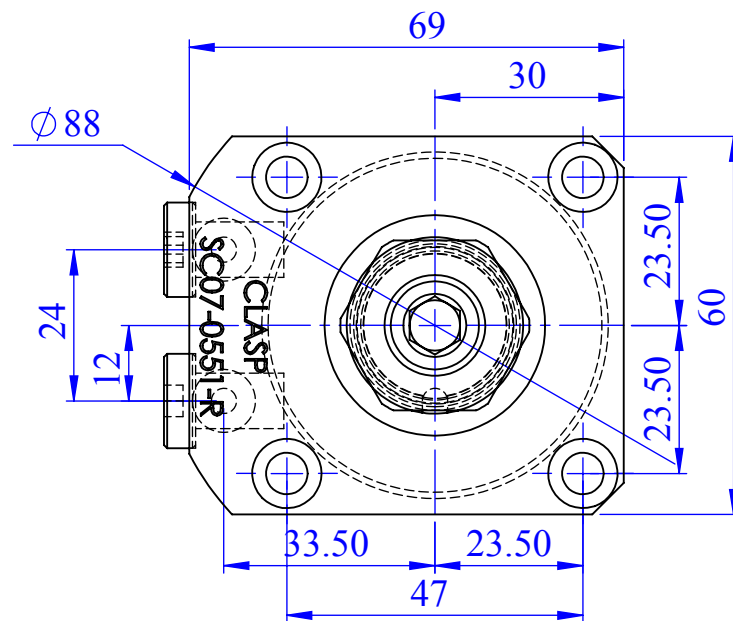
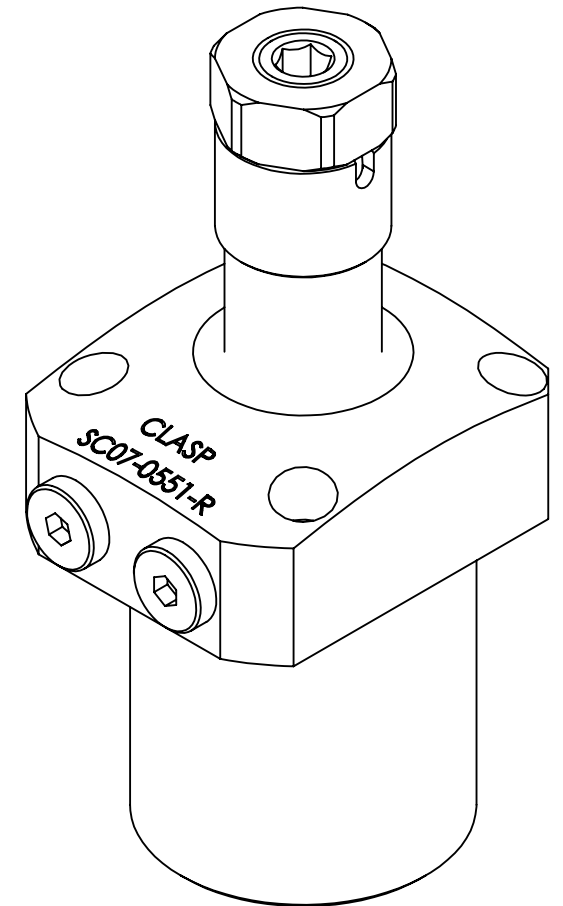
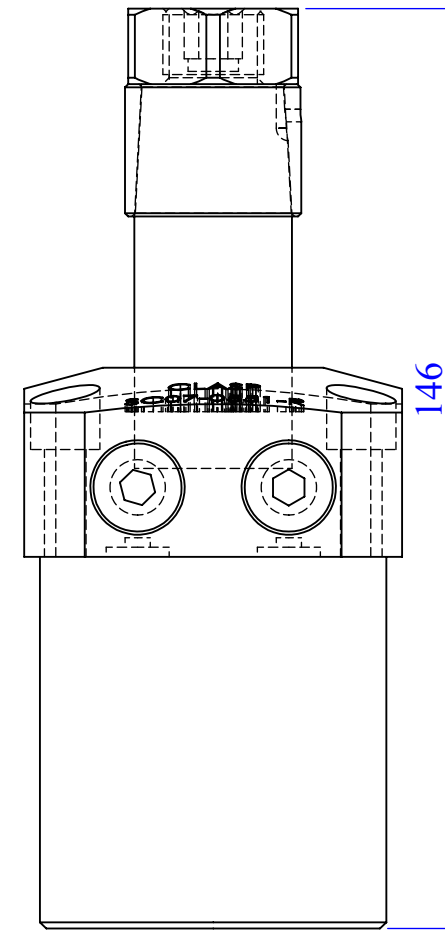
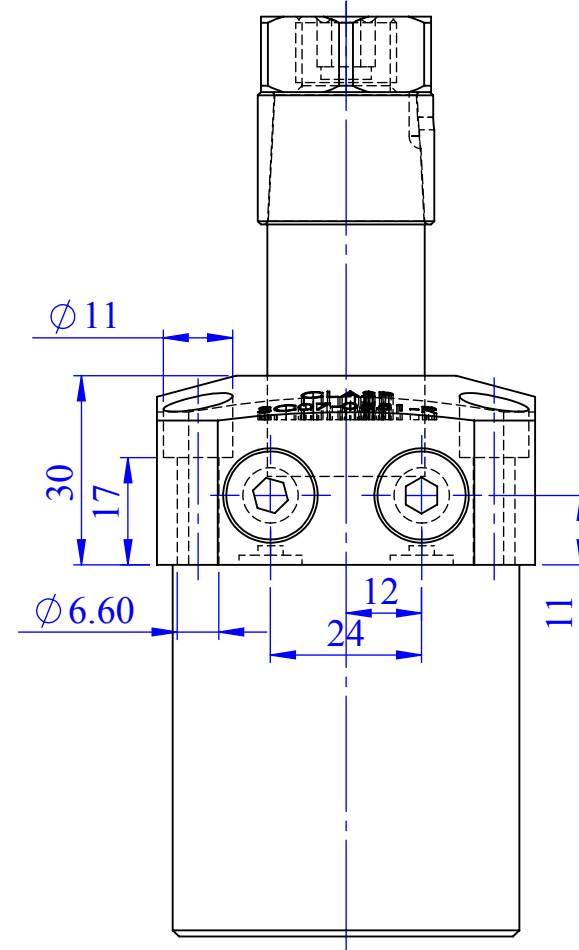
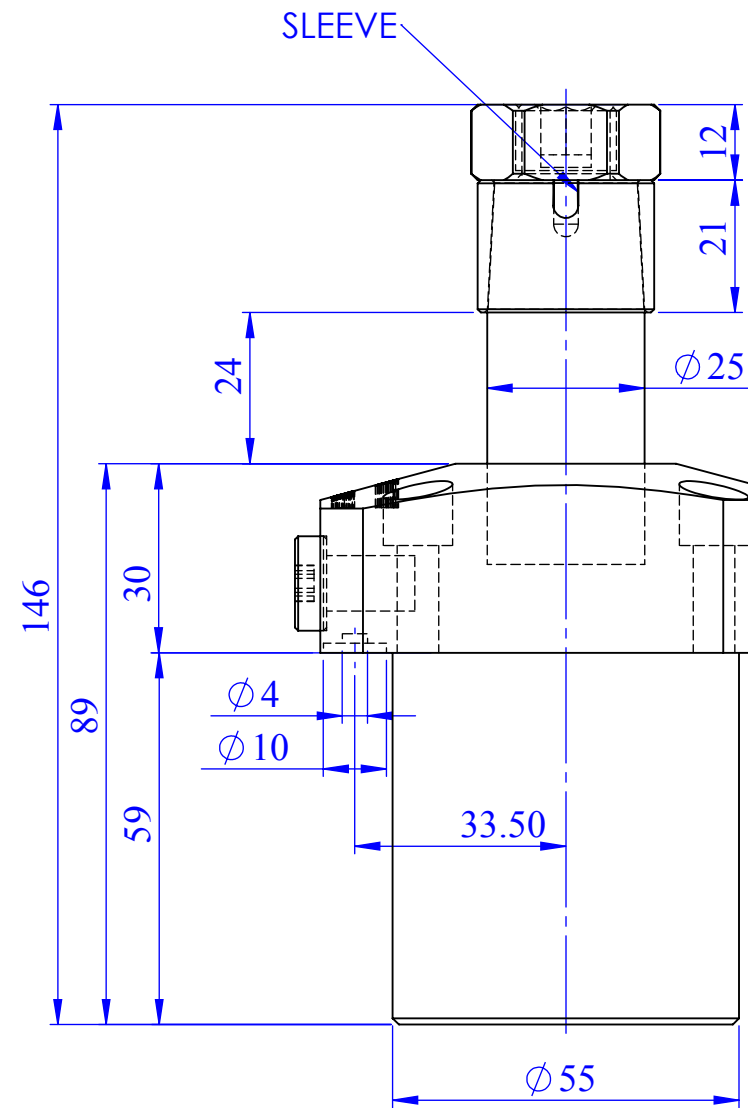





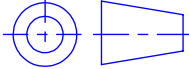


DEBURR



SC07-0551-R
Bore dia - 40mm
Piston dia - 25mm
Swing stroke 90° - 12mm
stright stroke - 10mm
Full stroke - 22mm

Surface Finish																ZONE	SCALE	1:1		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS	---			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT		
																	SWING	Wt.Kgs		
		DESCRIPTION															Qty.	Casting/forging/ welding drg.no		
Drawn	Prabhakar	DESCRIPTION																		
Checked	Prabhakar	SWING CYLINDER															01			
Approved	19/09/21																			
Date	19/09/21	SC07-0551-R															Drawing NO			
Clamping elements type		CLASP BANGALORE-72															SHEET: 1 of 1		Sheet No: 1/1	